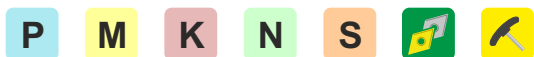
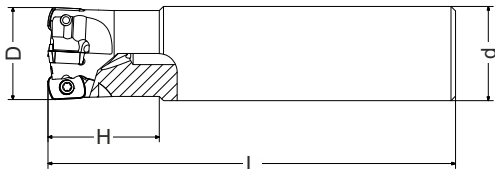


M315D...

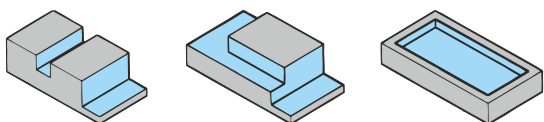
Shoulder milling cutters
Fraises à dresser
Schafftfräser mit Zylinderschaft
Fresas para escuadrar

Frese per spallamenti per inserto EPNW0603..

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
								PM4425			
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3				250			
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3				220			
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3				200			
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3				150			
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3				200			
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3				180			
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3				160			
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1-3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3							
	NON METALLICI - PLASTICS		0,15	1-3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1-3				40			
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1-3				50			

Tipo di lavorazione - Recommended machining types

 $F \times 5$ 

L 2 - L 7

