

Shoulder milling cutters at 90°
Fraises à dresser à 90°
Schafffräser 90°
Fresas para escuadrar à 90°

Technical drawing of a mechanical part, likely a bearing housing or support structure. The drawing shows a cross-section with dimensions labeled: a (width of the central opening), b (width of the top flange), D (outer diameter), and H (height of the main body). The part features a central opening with a semi-circular profile and two circular features on the right side.

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min						
								PM4530			
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1–3				180			
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1–3				130			
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1–3				150			
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1–3				120			
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1–3				180			
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1–3				180			
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1–3				200			
N	ALLUMINIO E SUE LEGHE - ALLUMINIUM	60-130	0,2	1–3							
	RAME E SUE LEGHE - COPPER	90-110	0,15	1–3							
	NON METALLICI - PLASTICS		0,15	1–3							
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,1	1–3							
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,1	1–3							

