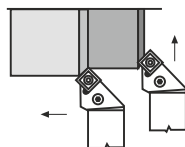


External turning tools
Outils de tournage extérieur
Werkzeuge für Aussenbearbeitung
Utensilios para torneado exterior

Technical drawing of a rectangular plate with a circular hole. The drawing shows two views: a side view (top) and a front view (bottom). The side view shows the plate's thickness H and the hole's diameter A . The front view shows the plate's length L and the hole's diameter B .



P

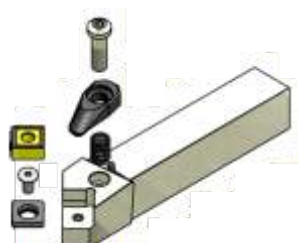
M

K

S

[illegible]

MATERIALI - MATERIALS		HB	fz (mm)	ap (mm)	Velocità di Taglio – Cutting Speed – Vc m/min							
					CT9325	PT4320		PT8130				
P	ACCIAIO NON LEGATO - NOT ALLOY STEEL	120-300	0,2	1-3	200	250		180				
	ACCIAIO LEGATO - ALLOY STEEL	180-350	0,15	1-3	150	180		120				
	ACCIAIO ALTO LEGATO - HIGH ALLOY STEEL	300-330	0,15	1-3	100	120		80				
M	INOX AUSTENITICO - DUPLEX - STAINLESS STEEL	180-230	0,1	1-3	130	110		130				
K	GHISA GRIGIA - GREY CAST IRON	120-260	0,25	1-3		220						
	GHISA SFEROIDALE - SPHEROIDAL CAST IRON	160-250	0,2	1-3		200						
	GHISA MALLEABILE - MALLEABLE CAST IRON	130-230	0,2	1-3		180						
N	ALLUMINIO E SUE LEGHE - ALUMINIUM	60-130	0,2	1-3								
	RAME E SUE LEGHE - COPPER	90-110	0,15	1-3								
	NON METALLICI - PLASTICS		0,15	1-3								
S	LEGHE RESIST. AL CALORE - HIGH TEMP. ALLOY	200-320	0,15	1-2		40						
	TITANIO E SUE LEGHE - TITANIUM	400-1050	0,15	1-2		50						



B x 11

L2-L7

